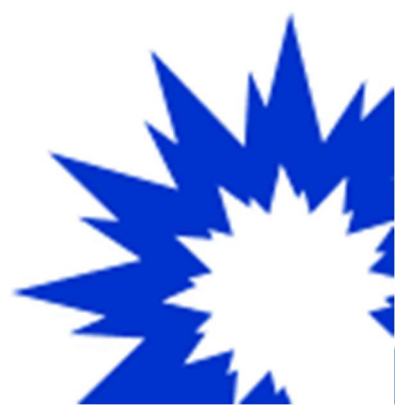


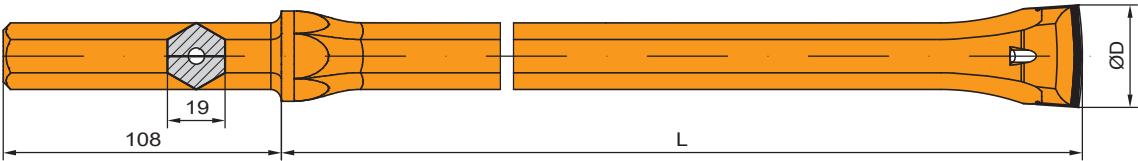


Specific products

Integral drill steels

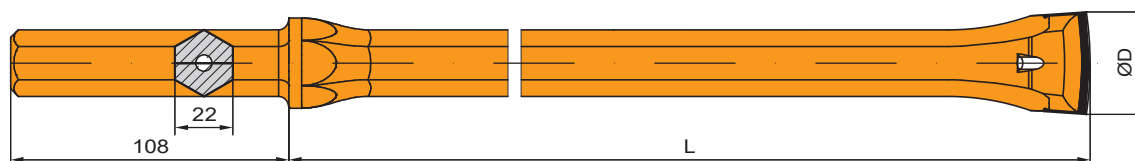


Shank Hex 19 x 108 mm



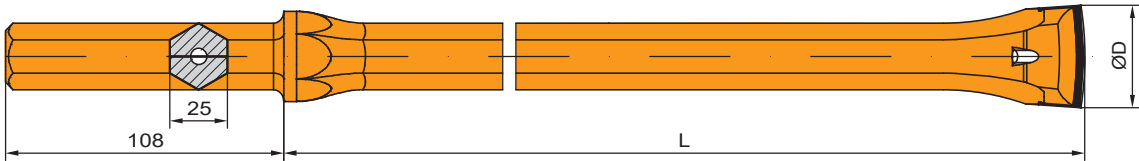
Series	Diameter		Length		Weight	Catalogue no.
	mm	inch	mm	ft/inch	kg	
21	29	1 9/64	400	1' 4"	1,30	0529042
	28	1 7/64	800	2' 7"	2,10	0528082
	27	1 1/16	1600	5' 3"	3,90	0527162
	26	1 1/32	2400	7' 10"	5,30	0526242
	25	1	3200	10' 6"	7,40	0525322
24	27	1 1/16	600	2'	1,60	0527062
	26	1 1/32	1200	3' 11"	3,00	0526122
26	35	1 3/8	400	1' 4"	1,20	0535042
	34	1 11/32	800	2' 7"	2,10	0534082

Shank Hex 22 x 108 mm



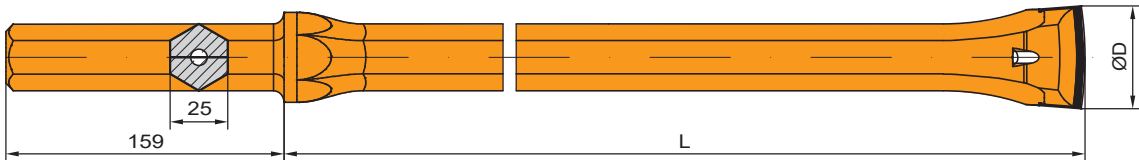
Series	Diameter		Length		Weight	Catalogue no.
	mm	inch	mm	ft/inch	kg	
11	34	1 11/32	800	2' 7"	2,90	0034082
	33	1 19/64	1600	5' 3"	5,30	0033162
	32	1 1/4	2400	7' 10"	7,80	0032242
	31	1 7/32	3200	10' 6"	10,30	0031322
	30	1 3/16	4000	13' 1"	12,50	0030402
	29	1 9/64	4800	15' 9"	14,90	0029482
12	40	1 37/64	800	2' 7"	3,00	0040082
	39	1 17/32	1600	5' 3"	5,40	0039162
	38	1 1/2	2400	7' 10"	7,90	0038242
	37	1 29/64	3200	10' 6"	10,00	0037322
	36	1 27/64	4000	13' 1"	12,70	0036402
	35	1 3/8	4800	15' 9"	15,10	0035482
13	34	1 11/32	400	1' 4"	1,80	0034042
	33	1 19/64	800	2' 7"	2,90	0033082
	32	1 1/4	1200	3' 11"	4,20	0032122
	31	1 7/32	1600	5' 3"	5,40	0031162
	30	1 3/16	2000	6' 7"	6,50	0030202
16	35	1 3/8	600	2'	2,40	0035062
	34	1 11/32	1200	3' 11"	4,20	0034122
	33	1 19/64	1800	5' 11"	6,00	0033182
	32	1 1/4	2400	1' 4"	7,80	0032242
17	41	1 5/8	600	2'	2,40	0041062
	40	1 37/64	1200	3' 11"	4,20	0040122
	39	1 17/32	1800	5' 11"	6,00	0039182
	38	1 1/2	2400	7' 10"	7,90	0038242

Shank Hex 25 x 108 mm

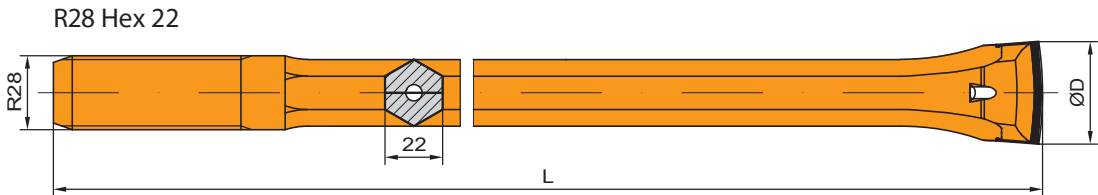


Series	Diameter		Length		Weight	Catalogue no.
	mm	inch	mm	ft/inch	kg	
31	36	1 7/64	800	2' 7"	3,80	0236082
	35	1 3/8	1600	5' 3"	6,80	0235162
	34	1 11/32	2400	7' 10"	10,10	0234242
	33	1 5/16	3200	10' 6"	13,80	0233322
32	42	1 21/32	800	2' 7"	3,80	0242082
	41	1 5/8	1600	5' 3"	6,90	0241162
	40	1 37/64	2400	7' 10"	10,20	0240242
	39	1 17/32	3200	10' 6"	13,90	0239322
	38	1 1/2	4000	13' 1"	16,10	0238402

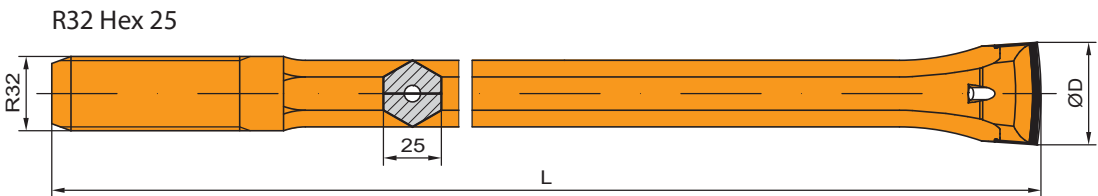
Shank Hex 25 x 159 mm



Series	Diameter		Length		Weight	Catalogue no.
	mm	inch	mm	ft/inch	kg	
32	42	1 21/32	800	2' 7"	4,20	0342082
	41	1 5/8	1600	5' 3"	7,40	0341162
	40	1 37/64	2400	7' 10"	10,60	0340242
	39	1 17/32	3200	10' 6"	13,60	0339322
	38	1 1/2	4000	13' 1"	17,00	0338402

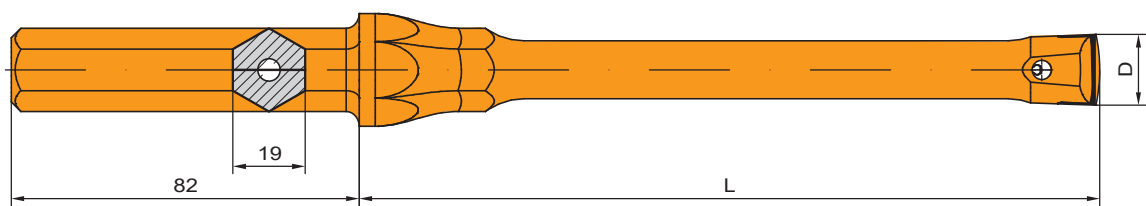


Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
28	1 7/64	1830	6'	5,80	920534418
		1930	6' 4"	6,10	92053418
		2110	6' 11"	6,65	9205345
		2200	7' 2 5/8"	7,00	9205347
		2320	7' 7 11/32"	7,30	9205348
		2400	7' 10 1/2"	7,80	92053416
		2515	8' 3"	8,20	9205342
		2620	8' 7 5/32"	9,15	92053411
		2940	9' 7 3/4"	10,25	9205346
		3300	10' 9 31/32"	11,4	92053421



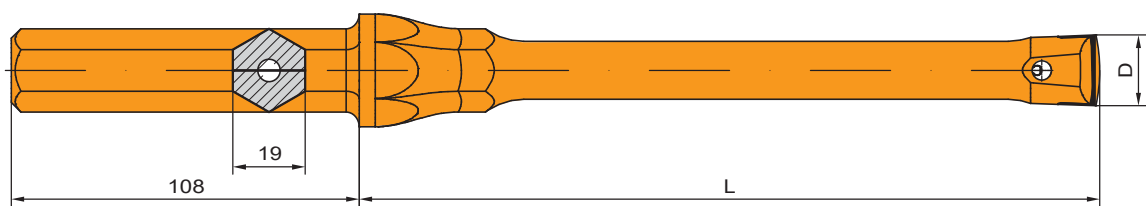
Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
30	1 3/16	1780	5' 10"	7,10	9205498
		1900	6' 2 3/4"	7,60	9205500
		2000	6' 6 3/4"	7,95	9205501
		2100	6' 10 11/16"	8,35	9205495
		2160	7' 1"	8,60	9205496
		2200	7' 2 5/8"	8,75	9205497
		2530	8' 3 19/32"	10,00	9205491
		2820	9' 3"	11,15	9205490
		2940	9' 7 3/4"	11,60	9205494
		3320	10' 10 11/16"	13,10	9205493

Plug hole integral steel Hex 19 x 82 mm



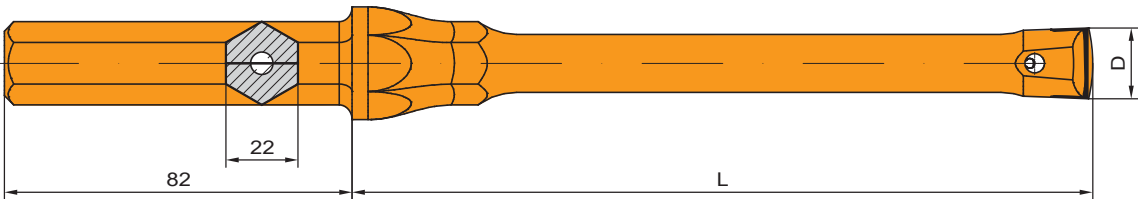
Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
19	3/4	230	9 1/9"	0,85	09222343
		250	9 7/8"	0,92	09222543
		300	11 7/8"	1,00	09223043
		350	1' 1 3/4"	1,12	09223543
		400	1' 3 3/4"	1,48	09224043
		500	1' 7 3/4"	1,85	09225043

Plug hole integral steel Hex 19 x 108 mm



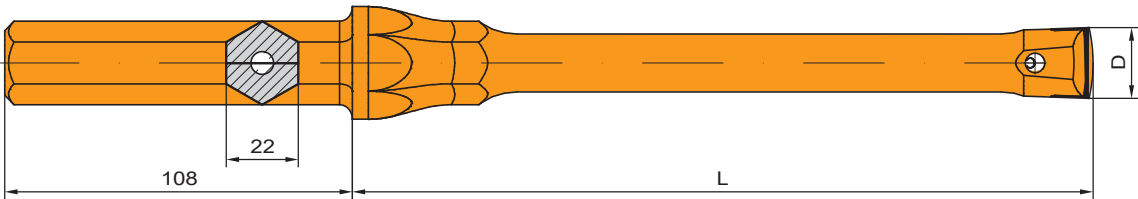
Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
19	3/4	230	9 1/9"	0,91	09222342
		250	9 7/8"	1,00	09222542
		300	11 7/8"	1,06	09223042
		350	1' 1 3/4"	1,18	09223542
		400	1' 3 3/4"	1,58	09224042
		500	1' 7 3/4"	1,98	09225042

Plug hole integral steel Hex 22 x 82 mm



Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
22	7/8	230	9 1/9"	0,62	09222341
		250	9 7/8"	0,68	09222541
		300	11 7/8"	0,83	09223041
		350	1' 1 3/4"	0,97	09223541
		400	1' 3 3/4"	1,12	09224041
		500	1' 7 3/4"	1,42	09225041

Plug hole integral steel Hex 22 x 108 mm



Diameter		Length		Weight	Catalogue no.
mm	inch	mm	ft/inch	kg	
22	7/8	230	9 1/9"	0,70	09222340
		250	9 7/8"	0,76	09222540
		300	11 7/8"	0,91	09223040
		350	1' 1 3/4"	1,05	09223540
		400	1' 3 3/4"	1,20	09224040
		500	1' 7 3/4"	1,50	09225040

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